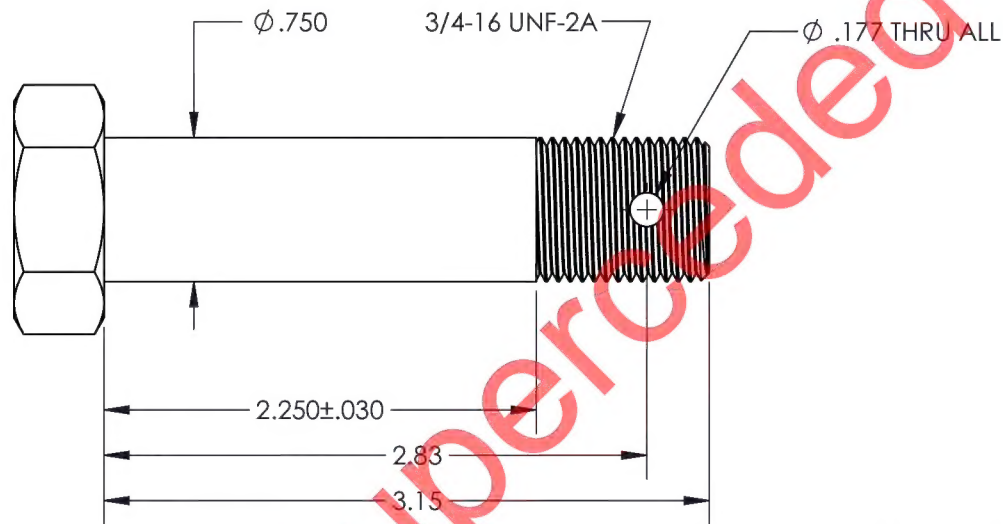


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0191	UPDATED TO NEW DRAFTING STANDARDS. CH'D B/O INFO WAS 3/4-16 X 4, GRADE 8 (MCMMASTER-CARR #91257A880) IS 3/4-16 X 4-1/2, GRADE 8 (MCMMASTER-CARR #91257A879). CH'D DIM WAS 1.97 ±.030 IS 2.250 ±.030.	8/4/2015	DPD	JAG
2	16-0052	CH'D DIM WAS 3/4-16 IS 3/4-16 UNF-2A. ADDED DIM Ø.750, 2.83. REMOVED DIM .325.	6/9/2016	SM	JAG
3	17-0075	CH'D B/O WAS 3/4-16 X 4-1/2, GRADE 8 (MCMMASTER-CARR #91257A879) MODIFIED IS GRADE 8 3/4-16 X 5-1/2, PLAIN (FASTENAL # 18374) MODIFIED. CH'D FINISH & SPEC WAS CAD PLATE YELLOW QQ-P-416, TYPE II, CLASS II IS ZINC PLATE ASTM B633 TYPE I SC2.	3/31/2017	SM	JAG



UNDER REVIEW

URF 19-655, 19-657, 19-660, 19-661 19.03.27 (KPT)

DART AEROSPACE	
TITLE LIFTING BOLT	
DWG NO. C45-15-2	REV 3
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
DRAWN BY: CANAM	.X ± .1 SURFACES = 125°
CHECKED: RJC 04/03/2017	1. BREAK ALL SHARP EDGES
OPPS APPR: AA 04/04/2017	.015 x 45° OR .015R
QA APPR: JL 04/05/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
APPROVED: JAG 04/11/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:1	DATE
USED ON MODEL	
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-15-2	1	LIFTING BOLT	STEEL	GRADE 8 3/4-16 X 5-1/2, PLAIN (FASTENAL # 18374) MODIFIED